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D350-591-312
Job Sheet 191894-A



Part No: D350-591-312

Job Qty: 2 pos

Part Name: Heli-Access-Step™ RH - High Gear, Long Step, Aerazur Float Compatible



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 5/30/19

Job Tracking No:

Due Date: 6/3/19

Created By: Jason Leroux

Type: SOLD

Description:

Note: DWG REV B IPP Rev:A 04.03.22 New issue KJ/RF IPP Rev:B 07-06-09 Added D3572-1 JLM IPP Rev:C 08-04-02 ECN1163 DD verified by:EC IPP Rev:D 08-04-08 ECN1164 DD verified by:eC IPP Rev:D fixe route seq in bom DD 10.04.28 verified by:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
200	QC 5	2 pcs	6/3/19	6/3/19	0.00	0.00	QC 5 - 10		
210	Handfinish - 1-2- Chemical-B4B	2 pcs	6/3/19	6/3/19	0.00	0.37	Handfinish - 1 - 1 - B4B		
							Handfinish - 1 - 2 - B4B		
							Handfinish - 1 - 3 - B4B		
							Handfinish - 1 - 4 - B4B		
							Handfinish - 1 - 5 - B4B		
							Handfinish - 1 - 6 - B4B		
							Handfinish - 1 - 7 - B4B		
							Handfinish - 1 - 8 - B4B		
							Handfinish - 1 - 9 - B4B		
							Handfinish - 1 - 10 - B4B		BE819-05-31
							Handfinish - 1 - 11 - B4B		
							Handfinish - 1 - 12 - B4B		
							Handfinish - 1 - 13 - B4B		
							Handfinish - 1 - 14 - B4B		
							Handfinish - 1 - 15 - B4B		
							Handfinish - 1 - 16 - B4B		
							Handfinish - 1 - 17 - B4B		
							Handfinish - 1 - 18 - B4B		
							Handfinish - 1 - 19 - B4B		
							Handfinish - 1 - 20 -		

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				B4B	
				Handfinish - 1 - 21 - B4B	
				Handfinish - 1 - 22 - B4B	
220	Powdercoat - 1 White GI(A)- B4B	2 pcs	6/3/19	0.00 0.60	Powdercoat - 1 - B4B
					Powdercoat - 2 - B4B
					Powdercoat - 3 - B4B
					Powdercoat - 4 - B4B
230	Handfinish - 3-1- WingWalk- B4B	2 pcs	6/3/19	0.00 0.37	Handfinish - 3 - 1 - B4B
					Handfinish - 3 - 2 - B4B
					Handfinish - 3 - 3 - B4B
					Handfinish - 3 - 4 - B4B
					Handfinish - 3 - 5 - B4B
240	QC 3	2 pcs	6/3/19	0.00 0.00	QC 3 - 10
					QC 3 - 13
					QC 3 - 15
					QC 3 - 17
					QC 3 - 18
					QC 3 - 2
					QC 3 - 28
					QC 3 - 3
					QC 3 - 30
					QC 3 - 34
					QC 3 - 36
					QC 3 - 41
					QC 3 - 51
					QC 3 - 58
					QC 3 - 59
					QC 3 - 68
					QC 3 - 9
					QC 3 - 40
					QC 3 - 19
					QC 3 - 43
					QC 3 - 24
250	Packaging 1-1 - Pick Kit - B4B	2 pcs	6/3/19	0.00 0.00	Packaging 1 - 1 - B4B
					Packaging 1 - 2 - B4B
					Packaging 1 - 3 - B4B
					Packaging 1 - 4 - B4B
					Packaging 1 - 5 - B4B
					Packaging 1 - 6 - B4B
					Packaging 1 - 7 - B4B
					Packaging 1 - 8 - B4B
					Packaging 1 - 9 - B4B
					Packaging 1 - 10 - B4B
					Packaging 1 - 11 - B4B
					Packaging 1 - 12 - B4B
					Packaging 1 - 13 - B4B
					Packaging 1 - 14 - B4B
					Packaging 1 - 15 - B4B
					Packaging 1 - 16 - B4B
					Packaging 1 - 17 - B4B
					Packaging 1 - 18 - B4B
					Packaging 1 - 19 - B4B
					Packaging 1 - 20 - B4B
					Packaging 1 - 21 - B4B
					Packaging 1 - 22 - B4B
					Packaging 1 - 23 - B4B
					Packaging 1 - 24 - B4B

BL 18-5-30

BEB 19-05-30

DAS
40
9-89

MAY 31 2019

DAS
28
9-89

				Packaging 1 - 25 - B4B	
				Packaging 1 - 26 - B4B	
				Packaging 1 - 27 - B4B	
				Packaging 1 - 28 - B4B	
				Packaging 1 - 29 - B4B	
				Packaging 1 - 30 - B4B	
				Packaging 1 - 31 - B4B	
				Packaging 1 - 32 - B4B	
				Packaging 1 - 33 - B4B	
				Packaging 1 - 34 - B4B	
				Packaging 1 - 35 - B4B	
				Packaging 1 - 36 - B4B	
260 QC 4	2 pcs	6/3/19	0.00 0.00	QC 4 - 28	Smt 19/5/31
				QC 4 - 58	
				QC 4 - 69	
				QC 4 - 9	
				QC 4 - 46	
				QC 4 - 68	
				QC 4 - 72	
				QC 4 - 74	
270 Packaging 3-1 - Stock - B4B	2 pcs	6/3/19	0.00 0.00	Packaging 3 - 1 - B4B	Smt 19/5/31
				Packaging 3 - 2 - B4B	
				Packaging 3 - 3 - B4B	
				Packaging 3 - 4 - B4B	
				Packaging 3 - 5 - B4B	
				Packaging 3 - 6 - B4B	
				Packaging 3 - 7 - B4B	
				Packaging 3 - 8 - B4B	
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
275 DC - 1 - B4B	2 pcs	6/3/19	0.00 0.00	DC - 1 - B4B	DAG 21 9:58 MAY 31 2019
				DC - 2 - B4B	
280 QC 21 - FG	2	6/3/19	0.00 0.00	QC 21 - FG - 21	DAG 21 11:39 MAY 31 2019

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pcs

QC 21 - FG - 70

QC 21 - FG - 53

Part Op 200 - QC5- Inspect part completeness to step on W/O

Descriptions: 210 - Chemical Conversion Coat per QSI005 4.1

220 - (White Gloss(Ref:4.3.5.1) per QSI005 4.3-Alum START TIME: _____ OVEN TEMPERATURE: _____

FINISH TIME: _____

230 - Wing Walk as per dwg QSI005 4.4 Batch 5185742

240 - QC3- Inspect Part Finish

250 - pick kit

260 - QC4- 100% Inspect kits for completeness

270 - Identify and pack for shipping as per PPPD350-591-312 Location FG109

275 - Document Control - Photocopy bluefile and type labels as per PPP D350-591-312 CHG001

280 - QC21- Final Inspection - Work Order Release

010103

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN3-35A	Bolt	4 Ea (2 ea)	250-Packaging 1-1 - Pick Kit - B4B	5158557
AN4-13A	Bolt	16 Ea (8 ea)	250-Packaging 1-1 - Pick Kit - B4B	5149283
AN5-36A	Bolt	4 Ea (2 ea)	250-Packaging 1-1 - Pick Kit - B4B	5167407
D2230-3	Mounting Lug	8 pcs (4 ea)	250-Packaging 1-1 - Pick Kit - B4B	5176034
D2618	Bushing	4 pcs (2 ea)	250-Packaging 1-1 - Pick Kit - B4B	5146466
D2856-400-720	Abrasion Strip 4" X 7.20"	4 pcs (2 ea)	250-Packaging 1-1 - Pick Kit - B4B	5158706
D3235-1	Mounting Lug	4 pcs (2 ea)	250-Packaging 1-1 - Pick Kit - B4B	5150055
D3278-041	Support Assembly	2 pcs (1 ea)	250-Packaging 1-1 - Pick Kit - B4B	5169497
MS21042L3	Nut	4 Ea (2 ea)	250-Packaging 1-1 - Pick Kit - B4B	5166712
MS21042L4	Nut	16 Ea (8 ea)	250-Packaging 1-1 - Pick Kit - B4B	5158232
MS21042L5	Nut	4 Ea (2 ea)	250-Packaging 1-1 - Pick Kit - B4B	5167653
NAS1149D0363J	Washer	8 Ea (4 ea)	250-Packaging 1-1 - Pick Kit - B4B	5162884
NAS1149D0463J	Washer	32 Ea (16 ea)	250-Packaging 1-1 - Pick Kit - B4B	5158585
NAS1149D0563J	Washer	8 Ea (4 ea)	250-Packaging 1-1 - Pick Kit - B4B	5174288

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
250-Packaging 1-1 - Pick Kit - B4B	AN3-35A	4	448	0
	AN4-13A	16	838	0
	AN5-36A	4	143	0
	D2230-3	8	206	0
	D2618	4	245	0
	D2856-400-720	4	38	0
	D3235-1	4	114	0
	D3278-041	2	44	0
	MS21042L3	4	2,138	0
	MS21042L4	16	2,166	0
	MS21042L5	4	731	0
	NAS1149D0363J	8	1,446	0
	NAS1149D0463J	32	3,447	0
	NAS1149D0563J	8	2,876	0

Part Specifications

Specifications could not be found.

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Container No: S185506



Part: D350-591-312

Job No: 191894-A

Serial No/Batch: S184155

Revision:

Inspector:

Exp Date:

Instructions: TC STC SH92-6 Issue 1d, FAA STC SH967NE

Change Record

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Part Number: D350-591-311/-312 (EURO P/N: 704A 41 640 012/-011)

Description: HELI-ACCESS STEP, HIGH SKID, LONG STEP, LH/RH

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